



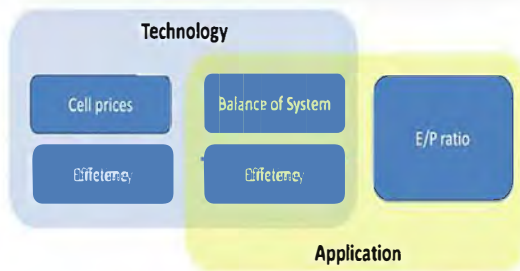
# Battery storage technology improvements and cost reductions to 2030: A Deep Dive

International Renewable Energy Agency Workshop

Düsseldorf, 17.03.2017

Kai-Philipp Kairies, ISEA / RWTH Aachen

# Agenda



## ■ Battery performance and cost

- The current and future cost and performance of battery electricity storage for electric power

## ■ Calculating the cost of service of electricity storage

## ■ Example calculations

- Load leveling
- Rural electrification



# Overview: Storage Technologies

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## ■ Mechanical Storage Systems

- Pumped Hydro Storage
- Compressed Air Energy Storage
- Flywheels

## ■ Lead-Acid Batteries

- Flooded / VRLA

## ■ High Temperature Batteries

- NaNiCl / NaS

## ■ Flow Batteries

- Vanadium Flow / ZnBr Hybrid Flow

## ■ Lithium-Ion Batteries

- NMC / NCA / LFP / Titanate



# Overview: Storage Technologies

## ■ Cost development

- Energy installation costs [USD/kWh]
- Power installation costs [USD/kW]

## ■ Electrochemical properties

- Energy density
- Power density
- Power dynamics

## ■ Performance development

- Cyclic lifetime
- Calendric lifetime
- Round-trip-efficiency
- Self-discharge
- ...





# Overview: Power Conversion Units

- Power conversion units can have a significant influence on the cost of service, depending on the application
- Electric machines
  - PHS / CAES / Flywheel
- Inverter
  - Small scale  $\leq 30$  kW
  - Large scale  $> 30$  kW
- No inverter
  - For DC applications



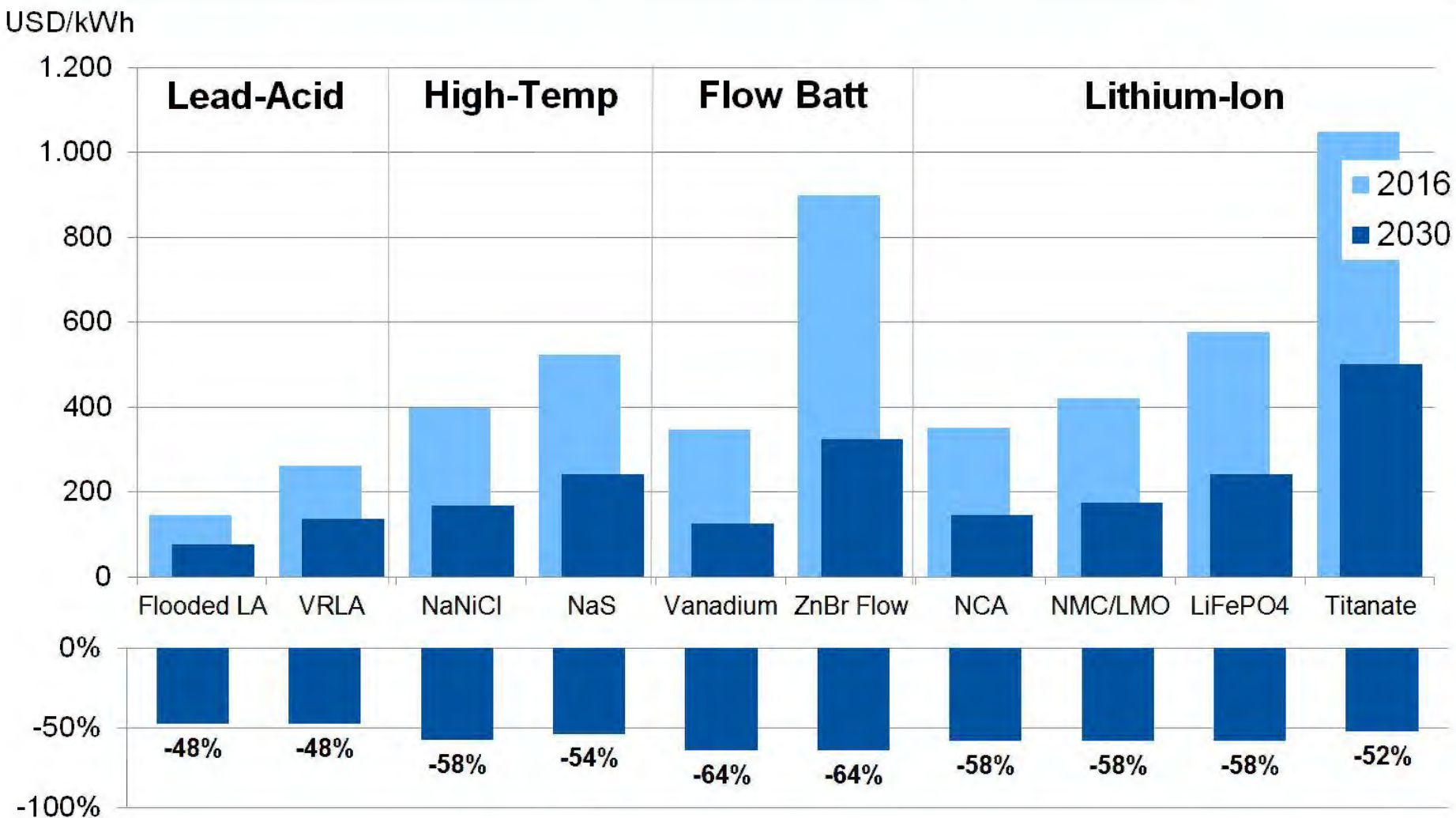
# Overview: Methodology

> 150 literature sources

Expert interviews



# Cost development of different storage technologies



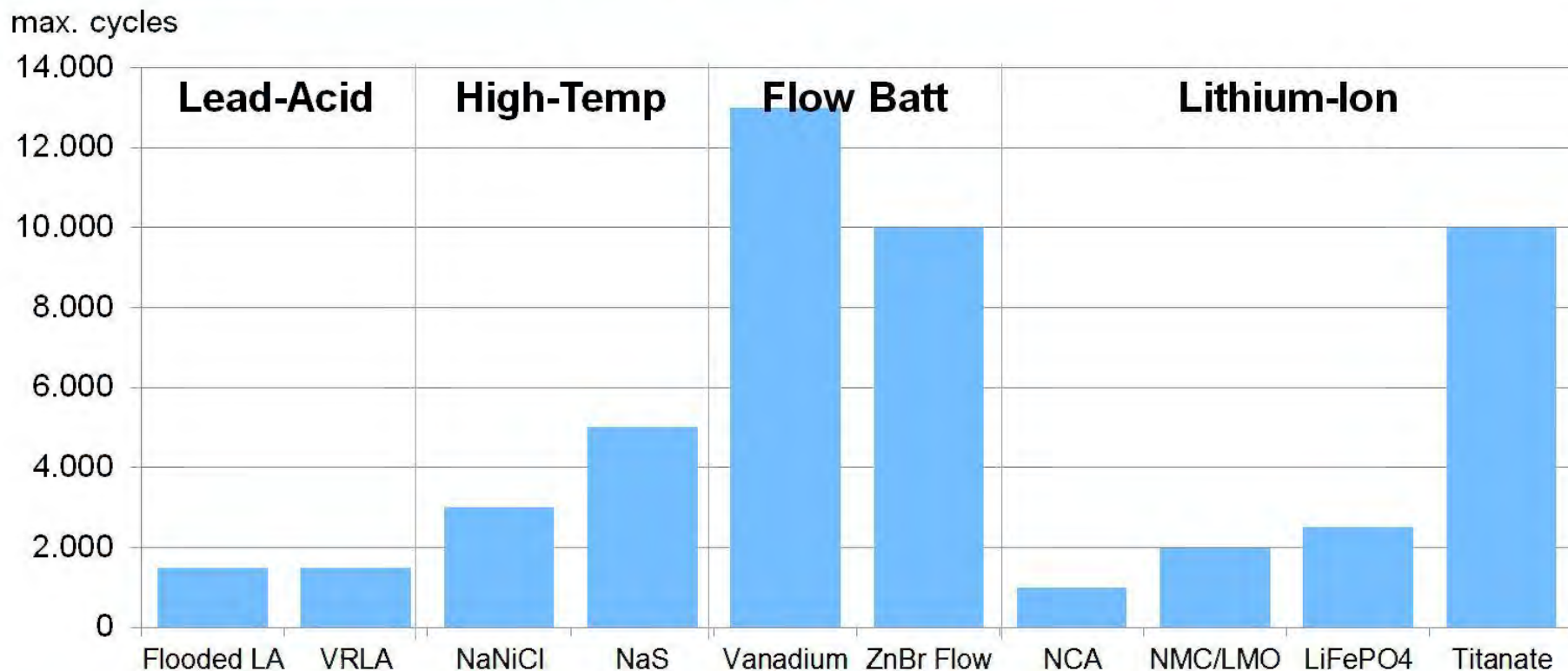


# Potentials of multi-use of electric vehicles



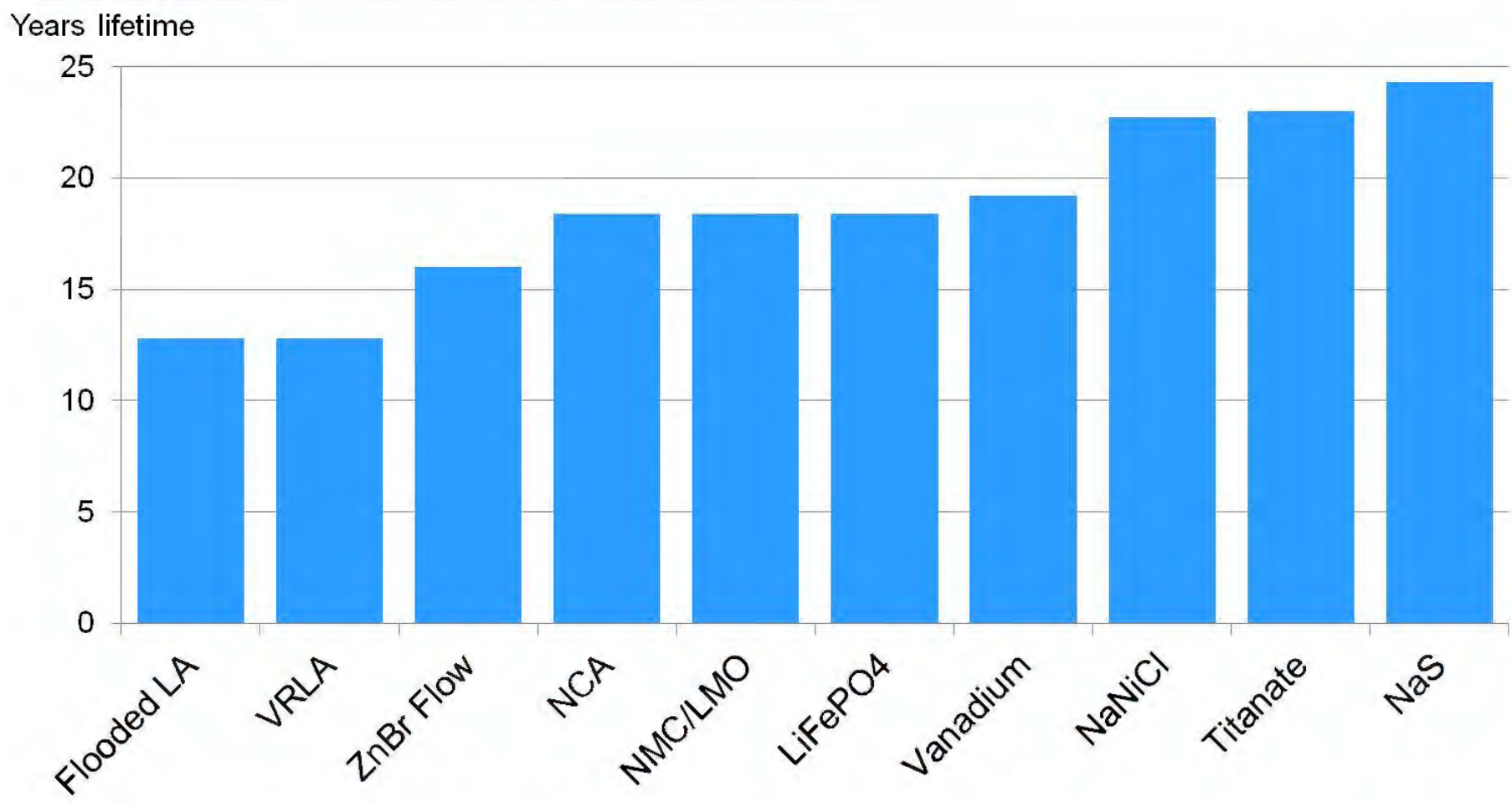


# Performance: Batteries are already offering excellent lifetimes (cyclic lifetime, 2016)



- Calendric aging most important factor
- Stationary applications: Storage systems often do not utilize their maximum cycles

# Performance: Batteries are already offering excellent lifetimes (calendar lifetime, 2030)





# Detailed information for 15 storage technologies available

### Compressed Air Energy Storage (CAES)

- Adiabatic CAES
  - Improve efficiency
- Only two facilities
  - Huntorf (Germany)
  - McIntosh (USA)

### Flywheel Electricity Storage

- Very high self-discharge
  - Used in high frequency applications
- New concepts
  - High density fly-wheel
  - Superconducting bearings

Parameter	2016	2020	2025	2030	delta
Cycle life	-	-	-	-	-
Calendar life	-	-	-	-	-
Round-trip efficiency	-	-	-	-	-
Self-discharge	-	-	-	-	-
Energy installation costs	-	-	-	-	-
Power installation costs	-	-	-	-	-

### Lead-Acid Batteries (Gel/AGM)

- Extensive operation in many stationary applications
  - No refilling required
- New concepts
  - Carbon electrodes
  - Copper stretchers

Parameter	2016	2020	2025	2030	delta
Cycle life	-	-	-	-	-
Calendar life	-	-	-	-	-
Round-trip efficiency	-	-	-	-	-
Self-discharge	-	-	-	-	-
Energy installation costs	-	-	-	-	-
Power installation costs	-	-	-	-	-

### Lithium-Ion Batteries (LFP)

- Substantial scale effects due to international transition towards electro mobility
- New concepts
  - Silicon anode
  - 5 V electrolytes

Parameter	2016	2020	2025	2030	delta
Cycle life	-	-	-	-	-
Calendar life	-	-	-	-	-
Round-trip efficiency	-	-	-	-	-
Self-discharge	-	-	-	-	-
Energy installation costs	-	-	-	-	-
Power installation costs	-	-	-	-	-

### Lithium-Ion Batteries (Titanate)

- Excellent cycle life and high-power performance
  - Used in electric busses for fast charging
  - Very low self-discharge
  - High capacity

Parameter	2016	2020	2025	2030	delta
Cycle life	-	-	-	-	-
Calendar life	-	-	-	-	-
Round-trip efficiency	-	-	-	-	-
Self-discharge	-	-	-	-	-
Energy installation costs	-	-	-	-	-
Power installation costs	-	-	-	-	-

### Lithium-Ion Batteries (NCA)

- Substantial scale effects due to international transition towards electro mobility

Parameter	2016	2020	2025	2030	delta
Cycle life	-	-	-	-	-
Calendar life	-	-	-	-	-
Round-trip efficiency	-	-	-	-	-
Self-discharge	-	-	-	-	-
Energy installation costs	-	-	-	-	-
Power installation costs	-	-	-	-	-

### High-Temperature Batteries (ZEBRA)

- ~350°C operating temperature
  - Thermal management required

Parameter	2016	2020	2025	2030	delta
Cycle life	-	-	-	-	-
Calendar life	-	-	-	-	-
Round-trip efficiency	-	-	-	-	-
Self-discharge	-	-	-	-	-
Energy installation costs	-	-	-	-	-
Power installation costs	-	-	-	-	-

### High-Temperature Batteries (NaS)

- Substantial scale effects due to international transition towards electro mobility

Parameter	2016	2020	2025	2030	delta
Cycle life	-	-	-	-	-
Calendar life	-	-	-	-	-
Round-trip efficiency	-	-	-	-	-
Self-discharge	-	-	-	-	-
Energy installation costs	-	-	-	-	-
Power installation costs	-	-	-	-	-

### Pumped Hydro Storage

- Developed in many countries
- New concepts
  - Use of underground caverns
  - Utilization of existing infrastructure

Parameter	2016	2020	2025	2030	delta
Cycle life	-	-	-	-	-
Calendar life	-	-	-	-	-
Round-trip efficiency	-	-	-	-	-
Self-discharge	-	-	-	-	-
Energy installation costs	21,0	21,0	21,0	21,0	+ 0%
Power installation costs	840,0	840,0	840,0	840,0	+ 0%

### Battery Inverters (> 30kW)

- Synergies with PV inverters and traction converters (e-mobility)
- New concepts
  - Improved capacitors
  - Innovative topologies (e.g. feed-forward controls)

Parameter	unit	2016	2020	2025	2030	delta
Cycle life	-	-	-	-	-	-
Calendar life	years	15,0	16,8	19,3	22,3	+ 49%
Round-trip efficiency	%	98,0	98,0	98,0	98,0	+ 0%
Self-discharge	% per day	-	-	-	-	-
Energy installation costs	USD/kWh	-	-	-	-	-
Power installation costs	USD/kW	105,0	89,5	68,9	53,1	-49%

### Flow Batteries (VRLA)

- Substantial scale effects due to international transition towards electro mobility

Parameter	2016	2020	2025	2030	delta
Cycle life	-	-	-	-	-
Calendar life	-	-	-	-	-
Round-trip efficiency	-	-	-	-	-
Self-discharge	-	-	-	-	-
Energy installation costs	-	-	-	-	-
Power installation costs	-	-	-	-	-

### Flow Batteries (Redox-Flow)

- Substantial scale effects due to international transition towards electro mobility

Parameter	2016	2020	2025	2030	delta
Cycle life	-	-	-	-	-
Calendar life	-	-	-	-	-
Round-trip efficiency	-	-	-	-	-
Self-discharge	-	-	-	-	-
Energy installation costs	-	-	-	-	-
Power installation costs	-	-	-	-	-

### Flow Batteries (Vanadium-Redox)

- Substantial scale effects due to international transition towards electro mobility

Parameter	2016	2020	2025	2030	delta
Cycle life	-	-	-	-	-
Calendar life	-	-	-	-	-
Round-trip efficiency	-	-	-	-	-
Self-discharge	-	-	-	-	-
Energy installation costs	-	-	-	-	-
Power installation costs	-	-	-	-	-

### Flow Batteries (Zinc-Bromine)

- Substantial scale effects due to international transition towards electro mobility

Parameter	2016	2020	2025	2030	delta
Cycle life	-	-	-	-	-
Calendar life	-	-	-	-	-
Round-trip efficiency	-	-	-	-	-
Self-discharge	-	-	-	-	-
Energy installation costs	-	-	-	-	-
Power installation costs	-	-	-	-	-

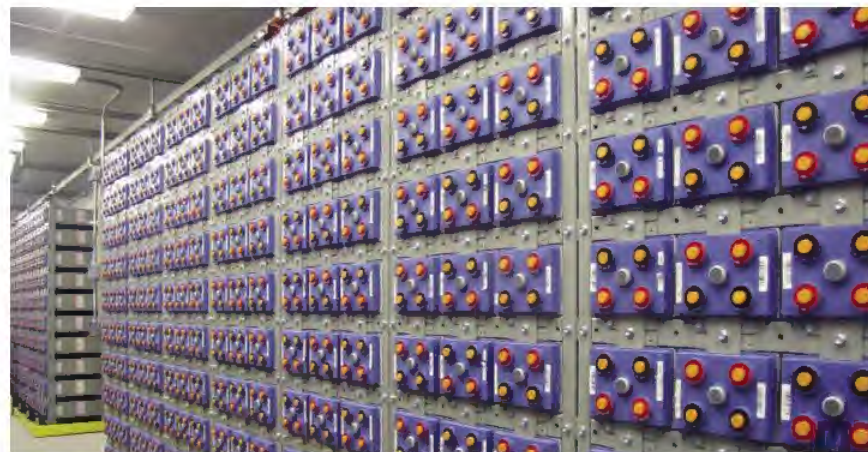


# Main Development Drivers

## Lead-Acid Batteries (Flooded and VRLA)

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- Production automation
  - Stationary lead-acid batteries are often produced in semi-automated plants
  - Scales and production automation can substantially decrease prices
- Further optimization of the cell design and additives promise to increase performance
- Largest risk: Competition of lithium-ion batteries in traditional lead-acid applications



- Innovative developments
  - Copper stretch metal
  - Carbon added electrodes
  - Hybridization (e.g. combining with lithium-ion or flywheels)



# Main Development Drivers Lithium-Ion Batteries

- Differentiation between 4 different technologies
  - NMC/LMO, NCA, LFePO4 and Titanate
- International transition towards electro mobility leads to substantial scale effects (NCA NMC/LMO)
  - 70% price reduction since 2012
- > 170 GWh / year production capacities projected for 2020
  - Tesla Gigafactory / BYD / CALB / ...
  - LG Chem / Foxconn / CATL / ...



- Innovative developments
  - Mass production
  - Utilize silicon in anode
  - Durable LMO cathodes
  - 5 V electrolytes
  - Lithium-Sulphur
  - Lithium-Air

# Main Development Drivers

## High-Temperature Batteries (NaS and ZEBRA)

- Sodium Sulfur (NaS)
  - Potential for very low cost active materials
  - Corrosion needs to be controlled
- “Low temperature” electrolytes (~150 °C) can
  - Reduce corrosion / Increase lifetime
  - Reduce thermal self-discharge
  - But low max. power, only stationary applications



- Innovative developments
  - Larger cell stacks promise cheaper production costs
  - Development of low cost corrosion resistant materials (e.g. coatings, joints, ...)



# Main Development Drivers

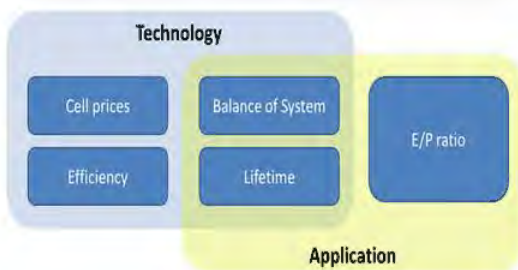
## Flow Batteries (Vanadium and ZnBr)

- Flow batteries offer an independent design of storage- and power capacity
  - Optimal for high E/P ratio applications
- Production of larger cell packs promises higher outputs at lower costs
- In order to compete, electrolyte and active material costs need to fall below 100 USD/kWh



- Innovative developments
  - Improved membrane production
  - Improve calendric lifetime of electrolyte
  - Aqueous electrolytes (saltwater) flow batteries

# Agenda



- Battery performance and cost
  - The current and future cost and performance of battery electricity storage for electric power
- Calculating the cost of service of electricity storage
- Example calculations
  - Load leveling
  - Rural electrification



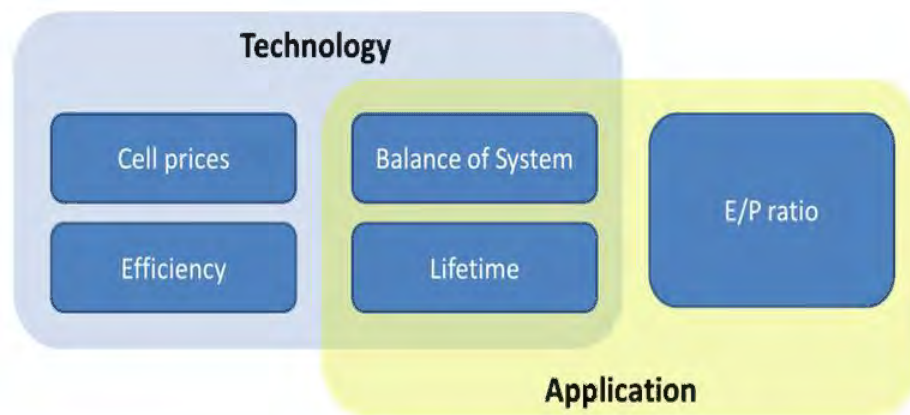
# Calculating Cost of Service for ESS

## ■ Definition of „Cost of Service“

- Different value of storage depending on application (energy vs. power)
- Different battery lifetime depending on application

## ■ Applications defined by four parameters

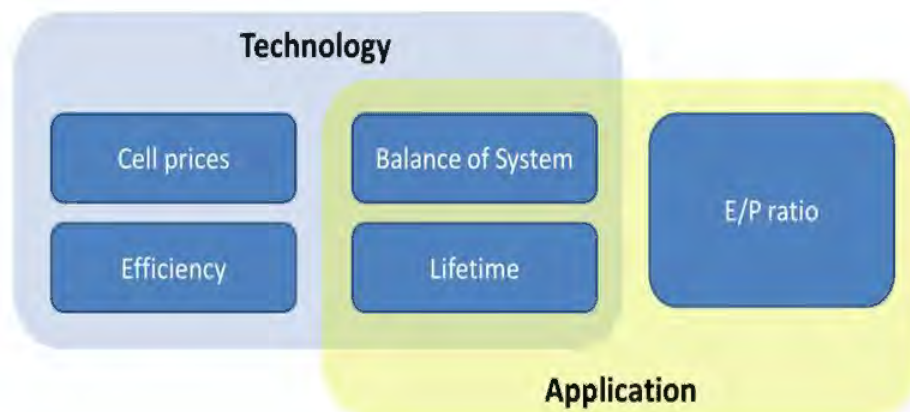
- Power
- E/P ratio
- Cycles per day
- Electricity price



# Calculating Cost of Service for ESS

## ■ Definition of „Cost of Service“

- Different value of storage depending on application (energy vs. power)
- Different battery lifetime depending on application



## ■ Applications defined by four parameters

- + Invest (Energy Storage Unit)
- + Invest (Power Conversion Unit)
- + Invest (Other, i.e. planning, land)
- + Conversion losses
- + Self-discharge losses
- + Maintenance (Energy Storage Unit)
- + Maintenance (Power Conversion Unit)
- + Running costs (Other, i.e. rent)



# Storage Application

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## ■ Grid Services

- Enhanced Frequency Response
- Frequency Containment Reserve
- Frequency Restoration Reserve
- Energy Shifting

## ■ Behind-the-meter

- Solar Self consumption
- Community Storage
- Increased Power Quality
- Peak Shaving
- Time-of-Use



## ■ Off-grid

- Nano-grid
- Village Electrification
- Island Grid

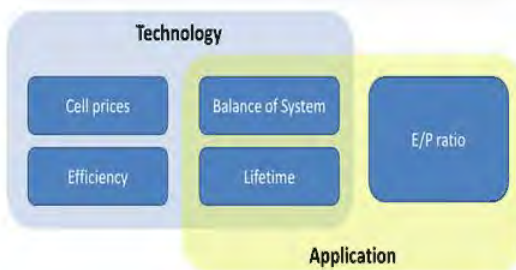
# Effect of different locations / countries

- Local conditions can have a significant impact on the calculation of Cost of Service
  - Land costs
  - Interest rate
  - Grid connection point
  - Electricity price
  - Maintenance costs
    - Temperature / Humidity / Salt spray
    - Costs of labour
  
- Different storage system design for different parts of the world





# Agenda



- Battery performance and cost
  - The current and future cost and performance of battery electricity storage for electric power
- Calculating the cost of service of electricity storage
- Example calculations
  - Load leveling
  - Rural electrification

# Example 1: Peak shifting („power applications“)

## Application

- Industrial peak shaving
  - 200 kW rated power
  - 5 kWh nominal capacity
  - 0,6 cycles per day

## Storage Technologies

- Li-Ion (LFP)
- Li-Ion (Titanate)
- Redox-Flow (ZbBr)

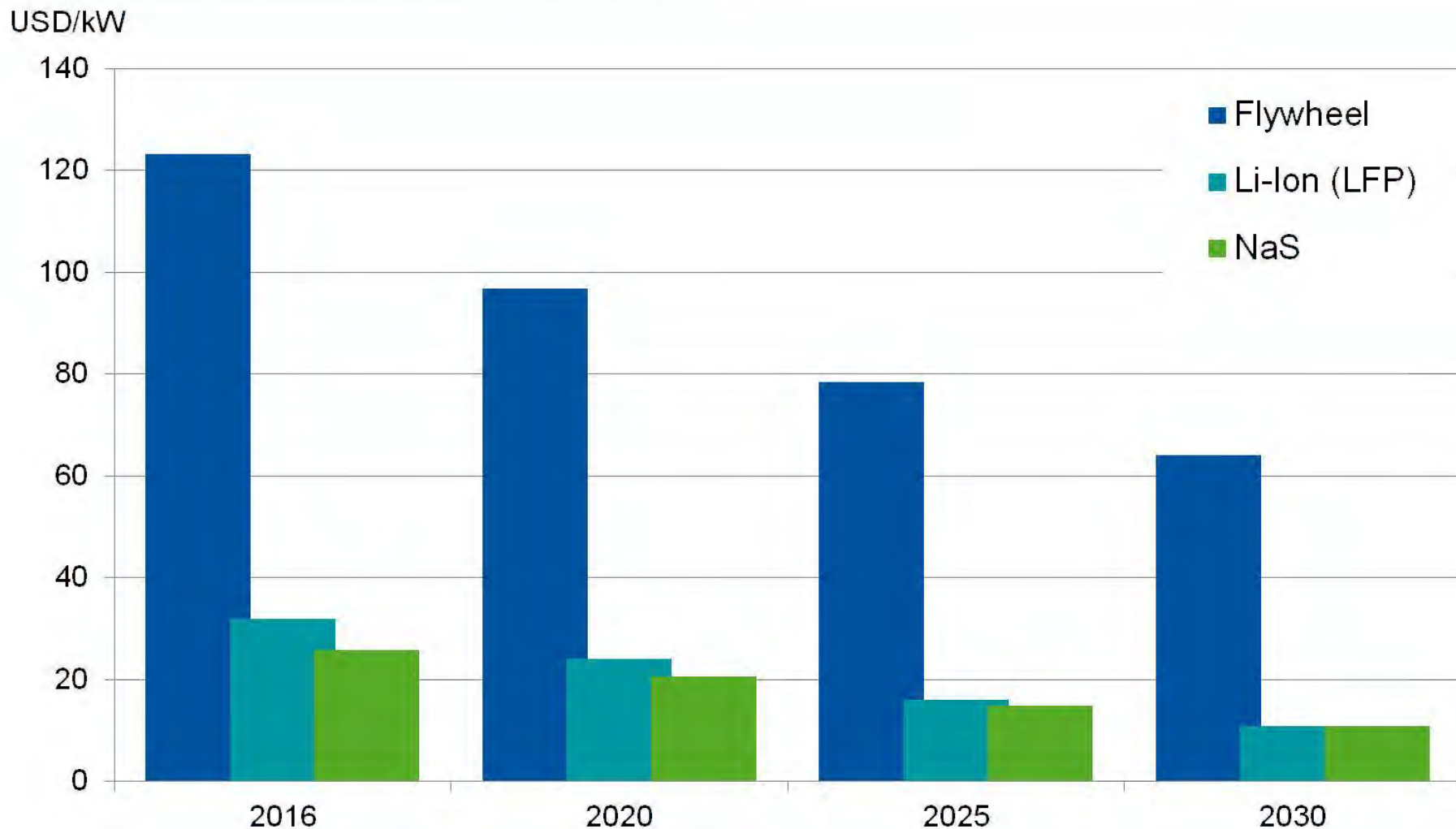
## Results

- Cost of power per year [USD/kW]





# Cost of service: Peak shifting



## Example 2: Rural electrification

### Application

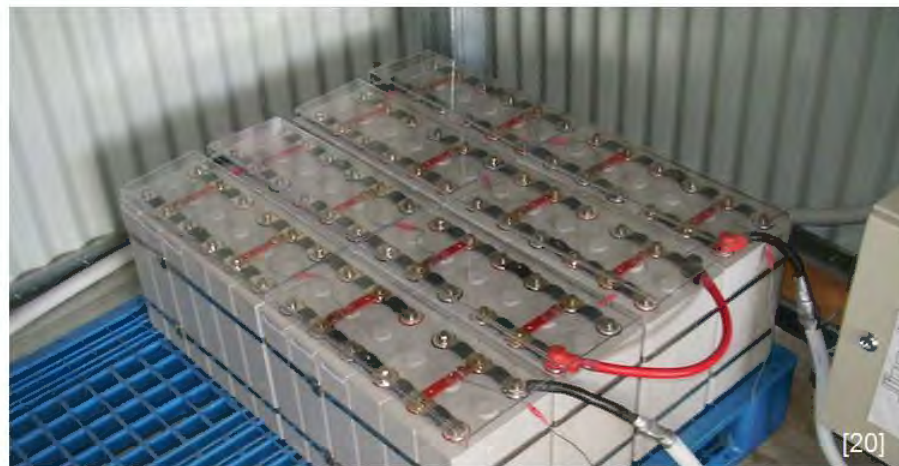
- Large Scale Energy storage:
  - 1060 GW rated power
  - 9 GWh nominal capacity
  - 0,8 cycles per day

### Storage Technologies

- Pumped Hydro Storage
- Redox-Flow (Vanadium)
- Lead Acid batteries (Flooded)

### Results

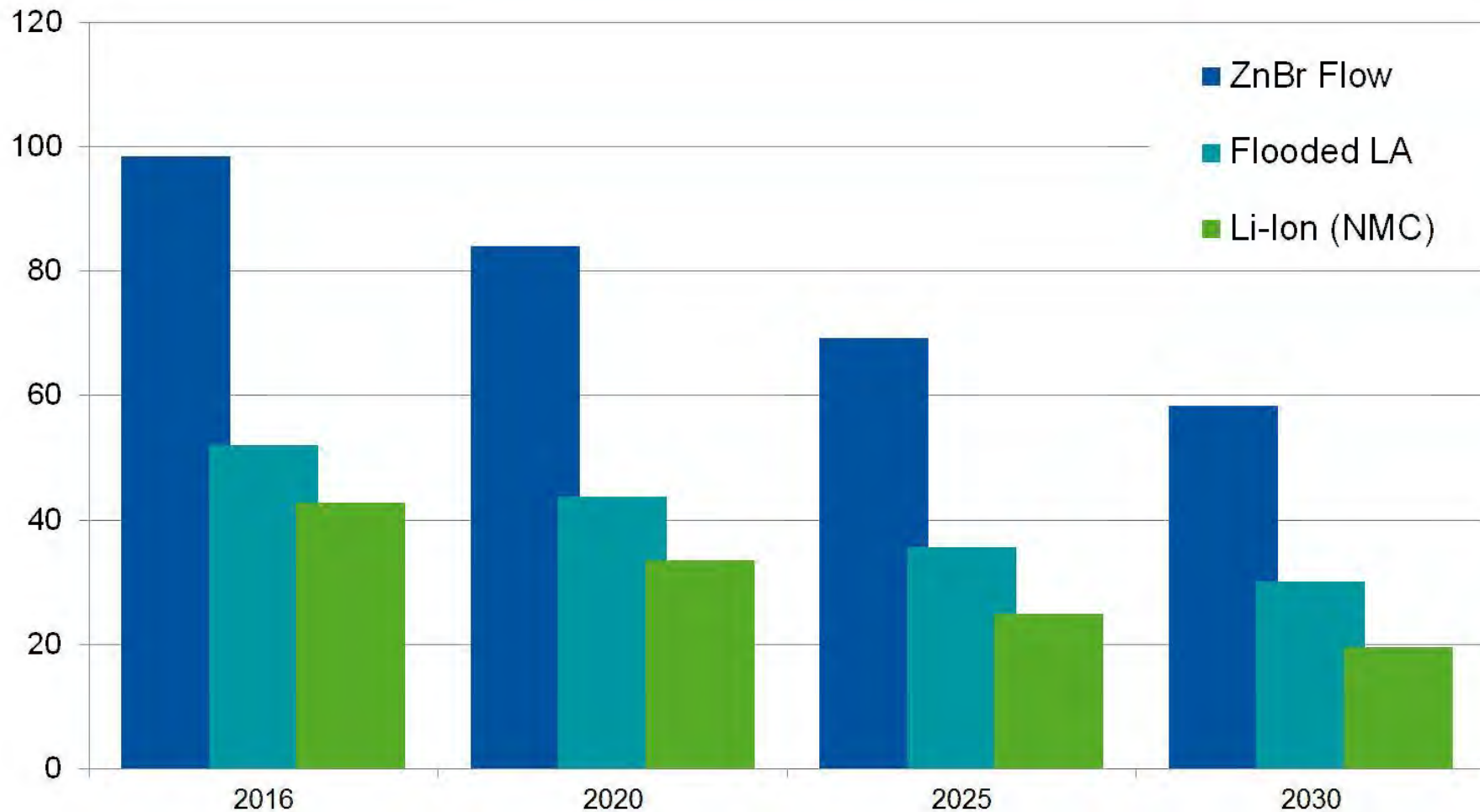
- Cost of energy [USD/kWh]





# Cost of service: Rural electrification

USDct/kWh



# Image sources

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- 1 <http://mms.businesswire.com/bwapps/mediaserver/ViewMedia?mgid=298837&vid=5>
- 2 [http://tohami.com/wp-content/uploads/2015/01/photo\\_538x353.jpg](http://tohami.com/wp-content/uploads/2015/01/photo_538x353.jpg)
- 3 [http://aemstatic-ww2.azureedge.net/content/dam/HRW/Volume-23/Issue6/goldisthal\\_pumped-storage\\_power\\_plant\\_Source\\_Vattenfall.jpg](http://aemstatic-ww2.azureedge.net/content/dam/HRW/Volume-23/Issue6/goldisthal_pumped-storage_power_plant_Source_Vattenfall.jpg)
- 4 <http://www.climatetechwiki.org/sites/climatetechwiki.org/files/images/teaser/blob.jpg>
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- 9 <http://www.batterysupplies.be/sites/default/files/images/Litium-cells.jpg>
- 10 <http://www.sealedperformance.com.au/wp-content/uploads/2015/09/Lithium2-470x290.jpg>
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- 14 [https://www.fraunhofer.de/de/presse/presseinformationen/2013/Maerz/Durchbruch-fuer-neuartige-Stromspeicher-Redox-Flow/\\_jcr\\_content/contentPar/pressarticle/pressArticleParsys/textblockwithpics/imageComponent1/image.img.large.jpg/1446811046399\\_pi16-g-redox-flow.jpg](https://www.fraunhofer.de/de/presse/presseinformationen/2013/Maerz/Durchbruch-fuer-neuartige-Stromspeicher-Redox-Flow/_jcr_content/contentPar/pressarticle/pressArticleParsys/textblockwithpics/imageComponent1/image.img.large.jpg/1446811046399_pi16-g-redox-flow.jpg)
- 15 <http://www.energy-without-carbon.org/sites/default/files/Flow%20battery%20redflow.jpg>
- 16 [http://www.kingislandrenewableenergy.com.au/sites/all/files/kireip/imagecache/lightbox\\_image/images/hero/hydro\\_tasmania\\_to\\_install\\_australias\\_largest\\_battery\\_on\\_king\\_island/ecoult\\_battery\\_at\\_hampton\\_wind\\_farm\\_1.jpg](http://www.kingislandrenewableenergy.com.au/sites/all/files/kireip/imagecache/lightbox_image/images/hero/hydro_tasmania_to_install_australias_largest_battery_on_king_island/ecoult_battery_at_hampton_wind_farm_1.jpg)
- 17 <http://www.presa.com.au/wp-content/uploads/2015/07/solar-panels-hail.jpg>
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- 20 <https://www.google.de/imgres?imgurl=http%3A%2F%2Fwww.ev-power.com.au%2FIMG%2Fjpg%2FIMG3524a.jpg&imgrefurl=http%3A%2F%2Fwww.ev-power.com.au%2F-PROJECTS-.html&docid=gT0c20j3FivCOM&tbnid=RIPAmmrBn91wBM%3A&vet=1&w=740&h=564&bih=770&biw=1600&q=off%20grid%20solar%20storage&ved=0ahUKEwuiqqKKmdjSAhXDVRQKHd5fBPgQMwHsKcwwLA&iact=mr&uact=8#h=564&imgrc=RIPAmmrBn91wBM:&vet=1&w=740>
- 21 [http://industries.ul.com/wp-content/uploads/sites/2/2013/11/UL\\_Industries\\_ENERGYINDUSTRIALSOL\\_SegmentLanding\\_Batteries.jpg](http://industries.ul.com/wp-content/uploads/sites/2/2013/11/UL_Industries_ENERGYINDUSTRIALSOL_SegmentLanding_Batteries.jpg)

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# Battery storage technology improvements and cost reductions to 2030: A Deep Dive

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# Detailed information on storage technologies

International Renewable Energy Agency Workshop

Düsseldorf, 17.03.2017

Kai-Philipp Kairies





# Pumped Hydro Electricity Storage (PHES):

- Developed technology
  - No major improvements expected
  
- New concepts
  - Use sea water as lower reservoir
  - Utilize mining shafts



	unit	2016	2020	2025	2030	delta
Cycle life	-	50k	50k	50k	50k	+ 0%
Calender life	years	60,0	60,0	60,0	60,0	+ 0%
Round-trip efficiency	%	80,0	80,0	80,0	80,0	+ 0%
Self-discharge	% per day	0,0	0,0	0,0	0,0	+ 0%
Energy installation costs	USD/kWh	21,0	21,0	21,0	21,0	+ 0%
Power installation costs	USD/kW	840,0	840,0	840,0	840,0	+ 0%

# Compressed Air Electricity Storage (CAES):

## ■ Adiabatic CAES

- Improve efficiency by storing thermal energy

## ■ Only two facilities worldwide

- Huntorf (Germany)
- McIntosh (USA)



	unit	2016	2020	2025	2030	delta
Cycle life	-	50k	50k	50k	50k	+ 0%
Calender life	years	50,0	50,0	50,0	50,0	+ 0%
Round-trip efficiency	%	60,0	64,0	67,0	68,0	+ 13%
Self-discharge	% per day	0,5	0,5	0,5	0,5	+ 0%
Energy installation costs	USD/kWh	52,5	48,1	45,7	44,2	-16%
Power installation costs	USD/kW	945,0	781,6	712,7	693,4	-27%



# Flywheel Electricity Storage

- Very high self-discharge
  - Used in high frequency / high power applications
  
- New concepts
  - High density fly-wheels
  - Superconducting bearings



[5]

	unit	2016	2020	2025	2030	delta
Cycle life	-	200k	225k	260k	303k	+ 51%
Calender life	years	20,0	22,5	26,1	30,3	+ 51%
Round-trip efficiency	%	84,0	85,0	86,0	87,0	+ 4%
Self-discharge	% per day	60,0	53,1	45,6	39,2	-35%
Energy installation costs	USD/kWh	3000,0	2655,9	2280,7	1958,5	-35%
Power installation costs	USD/kW	300,0	265,6	228,1	195,9	-35%

# Lead-Acid Batteries (Flooded)

- Extensive operating experience in many stationary applications
  - Requires refilling
  
- New concepts
  - Carbon electrodes
  - Copper stretch metal



[6]

	unit	2016	2020	2025	2030	delta
Cycle life	-	1500	1867	2454	3225	+ 115%
Calender life	years	9,0	9,9	11,3	12,8	+ 42%
Round-trip efficiency	%	82,0	83,0	84,2	85,5	+ 4%
Self-discharge	% per day	0,3	0,3	0,3	0,3	+ 0%
Energy installation costs	USD/kWh	147	127	99	77	-47%
Power installation costs	USD/kW	-	-	-	-	-



# Lead-Acid Batteries (Gel/AGM)

- Extensive operating experience in many stationary applications
  - No refilling required
  
- New concepts
  - Carbon electrodes
  - Copper stretch metal



	unit	2016	2020	2025	2030	delta
Cycle life	-	1500	1867	2454	3225	+ 115%
Calender life	years	9,0	9,9	11,3	12,8	+ 42%
Round-trip efficiency	%	80,0	81,0	82,2	83,4	+ 4%
Self-discharge	% per day	0,3	0,3	0,3	0,3	+ 0%
Energy installation costs	USD/kWh	263	226	177	138	-47%
Power installation costs	USD/kW	-	-	-	-	-

# Lithium-Ion Batteries (NMC/LMO)

- Substantial scale effects due to international transition towards electro mobility
- New concepts
  - Silicon anode
  - 5 V electrolytes



	unit	2016	2020	2025	2030	delta
Cycle life	-	2000	2406	3031	3819	+ 91%
Calender life	years	12,0	13,6	15,8	18,4	+ 53%
Round-trip efficiency	%	92,0	92,5	93,1	93,7	+ 2%
Self-discharge	% per day	0,1	0,1	0,1	0,1	+ 0%
Energy installation costs	USD/kWh	420	339	244	176	-58%
Power installation costs	USD/kW	-	-	-	-	-



# Lithium-Ion Batteries (LFP)

- Comparably low energy density
  - Lower efficiency
  - Increased safety
  
- No expensive metals (Ni, Co, Al, ..) required



[9]

	unit	2016	2020	2025	2030	delta
Cycle life	-	2500	3008	3789	4774	+ 91%
Calender life	years	12,0	13,6	15,8	18,4	+ 53%
Round-trip efficiency	%	86,0	86,5	87,0	87,6	+ 2%
Self-discharge	% per day	0,1	0,1	0,1	0,1	+ 0%
Energy installation costs	USD/kWh	578	466	336	242	-58%
Power installation costs	USD/kW	-	-	-	-	-

# Lithium-Ion Batteries (Titanate)

- Excellent cycle life and high-power performance
  - Used in electric busses for fast charging
  - Very low energy density compared to other lithium-ion batteries
  - High costs due to low scales



	unit	2016	2020	2025	2030	delta
Cycle life	-	10k	12k	15k	19k	+ 91%
Calender life	years	15,0	16,9	19,7	23,0	+ 53%
Round-trip efficiency	%	96,0	96,5	97,1	97,8	+ 2%
Self-discharge	% per day	0,1	0,1	0,1	0,1	+ 0%
Energy installation costs	USD/kWh	1050	880	665	502	-52%
Power installation costs	USD/kW	-	-	-	-	-



# Lithium-Ion Batteries (NCA)

- Substantial scale effects due to international transition towards electro mobility
- High energy density
  - Low material costs per kWh



[11]

	unit	2016	2020	2025	2030	delta
Cycle life	-	1000	1203	1516	1910	+ 91%
Calender life	years	12,0	13,6	15,8	18,4	+ 53%
Round-trip efficiency	%	92,0	92,5	93,1	93,7	+ 2%
Self-discharge	% per day	0,2	0,2	0,2	0,2	+ 0%
Energy installation costs	USD/kWh	352	284	204	147	-58%
Power installation costs	USD/kW	-	-	-	-	-

# High-Temperature Batteries (ZEBRA)

- ~350°C operating temperature
  - Thermal management required
  - Thermal self-discharge
  
- New concepts
  - Lower operating temperatures
  - Corrosion-resistant materials



	unit	2016	2020	2025	2030	delta
Cycle life	-	3000	3377	3914	4538	+ 51%
Calender life	years	15,0	16,9	19,6	22,7	+ 51%
Round-trip efficiency	%	84,0	85,0	86,0	87,0	+ 4%
Self-discharge	% per day	5,0	5,0	5,0	5,0	+ 0%
Energy installation costs	USD/kWh	399	323	234	169	-58%
Power installation costs	USD/kW	-	-	-	-	-



# High-Temperature Batteries (NaS)

- Potential for very low prices
  - Sodium and sulfur abundantly available
  - High corrosion requires expensive components



	unit	2016	2020	2025	2030	delta
Cycle life	-	5000	5614	6489	7500	+ 50%
Calender life	years	17,0	18,8	21,4	24,3	+ 43%
Round-trip efficiency	%	80,0	81,4	83,2	85,0	+ 6%
Self-discharge	% per day	7,0	7,0	7,0	7,0	+ 0%
Energy installation costs	USD/kWh	525	436	326	243	-54%
Power installation costs	USD/kW	-	-	-	-	-

# Redox-Flow Batteries (Vanadium)

- Only one active material (V)
  - No cross contamination
  - Very good cyclic lifetime
  
- New concepts
  - Improved membranes
  - Calendric lifetime critical



	unit	2016	2020	2025	2030	delta
Cycle life	-	13k	13k	13k	13k	+ 0%
Calender life	years	12,0	13,7	16,2	19,2	+ 60%
Round-trip efficiency	%	70,0	72,2	75,1	78,1	+ 12%
Self-discharge	% per day	0,2	0,2	0,2	0,2	+ 0%
Energy installation costs	USD/kWh	347	268	183	125	-64%
Power installation costs	USD/kW	1312,5	1063,8	818,2	660,7	-50%



# Redox-Flow Batteries (ZnBr)

- Comparably high energy densities
  - Very high cyclic lifetime
  - Zn and Br abundantly available
  
- Complex BMS required
  - Dendrite growth requires regular full discharge



	unit	2016	2020	2025	2030	delta
Cycle life	-	10k	10k	10k	10k	+ 0%
Calender life	years	10,0	11,4	13,5	16,0	+ 60%
Round-trip efficiency	%	70,0	72,2	75,1	78,1	+ 12%
Self-discharge	% per day	15,0	15,0	15,0	15,0	+ 0%
Energy installation costs	USD/kWh	900	696	475	324	-64%
Power installation costs	USD/kW	-	-	-	-	-

# Battery Inverters (> 30kW)

- Synergies with PV inverters and traction converters (e-mobility)

- New concepts

- Improved capacitors
- Innovative topologies (e.g. feed-forward controls)



	unit	2016	2020	2025	2030	delta
Cycle life	-	-	-	-	-	-
Calender life	years	15,0	16,8	19,3	22,3	+ 49%
Round-trip efficiency	%	98,0	98,0	98,0	98,0	+ 0%
Self-discharge	% per day	-	-	-	-	-
Energy installation costs	USD/kWh	-	-	-	-	-
Power installation costs	USD/kW	105,0	89,5	68,9	53,1	-49%